



# Technical Data Sheet

## InnoChange Color

Monofilament suitable for all commercially available leading brands 3D FDM/FFF printers

### IDENTIFICATION OF THE MATERIAL

Trade name	Innochange Color Thermochromic PLA
Chemical name	Polylactic Acid
Chemical family	Thermoplastic Polylactic Acid
Use	3D-Printing
Company	Innofil3D BV

### MATERIAL PROPERTIES

		Test Method
Melting Point	145 - 160°C	ASTM D1003
Density	1240 kg/m <sup>3</sup>	ASTM D1505
Color transition temperature	<29°C: grey; >29°C: natural transparant	
Tensile Strength	Not tested	
Elongation at Break	Not tested	
Tensile modulus	Not tested	
Food Contact	Not tested	

### MONOFILAMENT DATA

		Test Method
Diameter 1.75	1.75 ± 0.05 mm	Innofil3D
Diameter 2.85	2.85 ± 0.10 mm	Innofil3D
Max. roundness deviation 1.75	0.05 mm	Innofil3D
Max. roundness deviation 2.85	0.10 mm	Innofil3D
Color (RAL)	N.A.	Innofil3D
Print temperature guideline	210 ± 10°C	Innofil3D
Print speed guideline	40 - 80 mm/s	Innofil3D